

DOOR SPECIFICATIONS

FLUSH HOLLOW CORE



Specifications:	3 & 5 Ply construction. Meets or exceeds industry standards
	of WDMA I.S.1.
Lay Up Method	Loose
Maximum Sizes:	Width - 4/0. Length depends on face (See faces below for
	av ailable length)
	1-3/8" and 1-3/4" ONLY
Stiles:	MDF available on MDF type skins, Only 1-3/8" Thickness & 6/8 Length.
	Softwood available on all skin types 1-3/8" and 1-3/4" Thickness.
	Width = 1" Nominal, 13/16" Minimum after prefit size.
Rails:	1-3/8" Thickness = MDF, 1-5/8" Nominal, 1" Minimum after undercut
	1-3/4" Thickness = MDF, 2-1/4" Nominal, 1" Minimum after undercut
Core:	Cellular Honeycomb with 5" Hexagonal cells.
Lock Blocks:	Double 3" x 20" Particleboard (28lb) as standard.
Faces:	Lauan (Okoume) - Raw, 2 ply, 8/0 Maximum.
	RN Birch - Raw, 2 ply, 1/64" Face veneer thickness, 8/0 Maximum.
	PS Red Oak - Raw, 2 ply, 1/64" face veneer thickness, 8/0 Maximum.
	MDF - Primed and Raw, Single Ply, 10/0 Maximum.
	Embossed MDF - Primed and Prefinished, Single Ply, 8/0 Maximum.
Adhesive:	Type-1 PVA, Interior installation only.
Machining:	To Specification
Lites:	To specification. Blocking only upon request.
Louvers:	To specification. Blocking only upon request.
Acoustical Rating:	N/A
Warranty:	Standard two year. See limited warranty for details.
	No warranty for Telegraphing
Description	(FP-1-3/8) = 1-3/8" Thick, MDF Stiles
Abbreviations:	(FJ-1-3/8) = 1-3/8" Thick, FJ Softwood Stiles
	(SWE-1-3/8) = 1-3/8" Thick, Clear Softwood Stiles
	(FJ-1-3/4) = 1-3/4" Thick, FJ Softwood Stiles
	(SWE-1-3/4) = 1-3/4" Thick, Clear Softwood Stiles
Recommended	Residential and Light Commercial
Use:	

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