

MOLDED PANEL "ECONOMY" PARTICLEBOARD CORE



Specifications:	3 Ply construction. Meets or exceeds industry standards of WDMA I.S.1.
Lay Up Method:	Loose
Maximum Sizes:	Width - 3/0 Length - 8/0 *Certain styles only*
Thickness:	1-3/8" and 1-3/4" ONLY
Stiles:	FJ Softwood Width = 1" Nominal, 13/16" Minimum after prefit size.
Rails:	1-3/8" Thickness = MDF, 1-5/8" Nominal, 1" Minimum after undercut 1-3/4" Thickness = MDF, 2-1/4" Nominal, 1" Minimum after undercut
Core:	28-30lb Particleboard, ANSI A208.1 Grade LD-1, Profiled
Fire Rating:	1-3/4" Thickness 20 Minute Rated**
Faces:	Primed MDF Molded Panel, Single ply
Adhesive:	Type-1 PVA, Interior installation only.
Machining:	To Specification
Lites:	N/A
Louvers:	N/A
Acoustical Rating:	33 STC Inoperable
Warranty:	Standard two year. See limited warranty for details.
Description Abbreviations:	E-1-3/8 = 1-3/8" Thick PBC Molded Panel E-20NL = 1-3/4" Thick PBC Molded Panel (Non-rated) E-20NP = 1-3/4" Thick PBC Molded Panel, 20 Minute Neutral Pressure E-20B = 1-3/4" Thick PBC Molded Panel, 20 Minute Category B E-20A = 1-3/4" Thick PBC Molded Panel, 20 Minute Category A
Recommended Use:	Residential and Light Commercial

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* See molded skin selection guide for all panel elevation designs.

**See fire door specifications section in catalogue for details on sizes, hardware and construction limitations.